

LOVE REEL END SHIELDS INSTALLATION INSTRUCTIONS

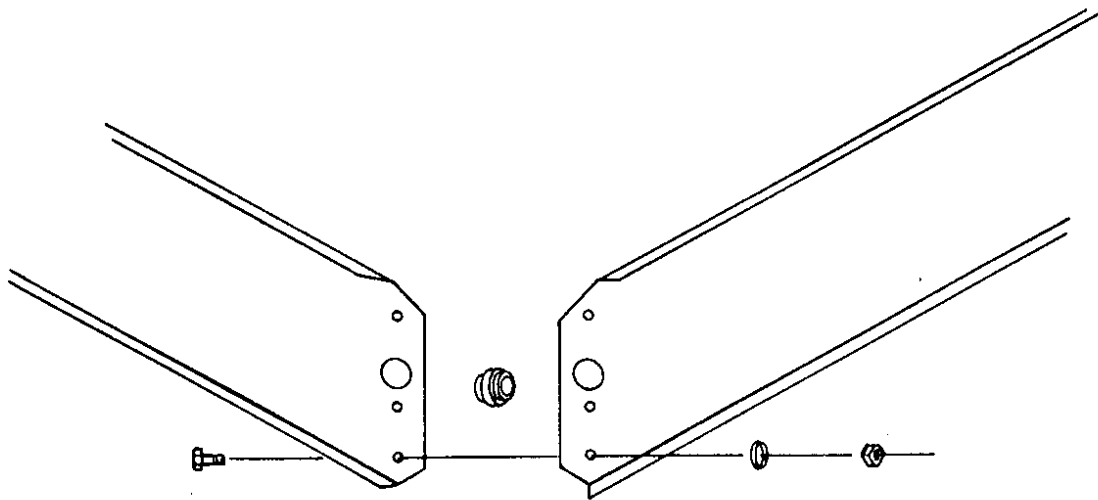
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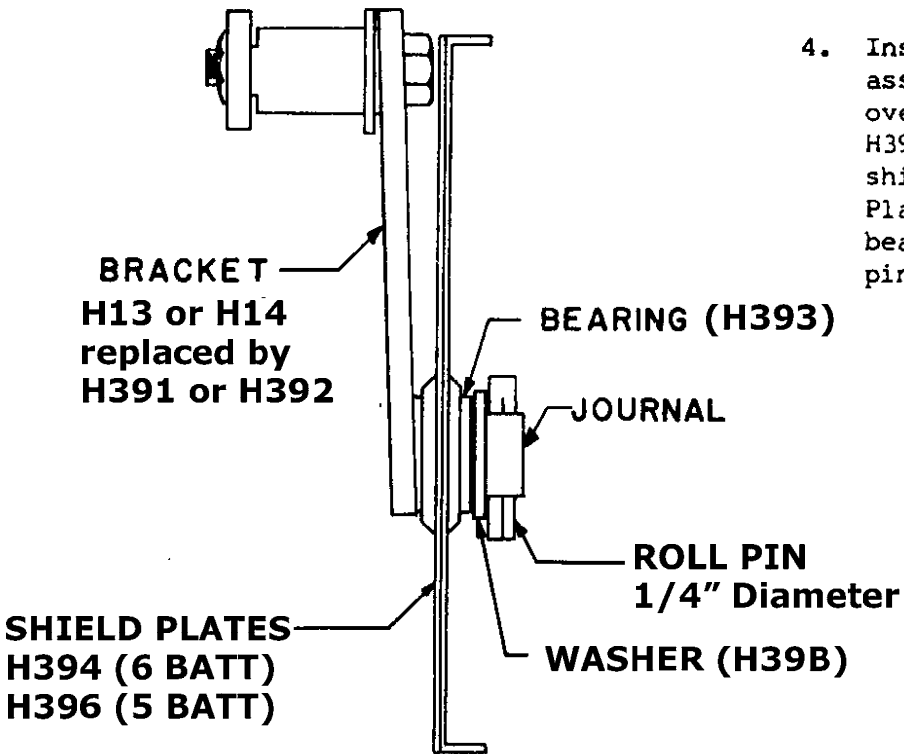
Garfield, WA 99130

509/635-1321

1. Remove outboard finger brackets (H13 and H14) one at a time and replace with H391 (left end) and H392 (right end) brackets.
2. Install H391 shield brackets on left end of reel and H392 shield brackets on right end of reel. Installation is identical with installation of outboard fingers. (See step 4 of "Reel Setting Up Directions.")
3. Assemble end shields.
 - A. Assembly for left end requires 6 H394 shields and 6 H393 bearings for 41" dia. 6 bat reel. For left end of a 41" dia. 5 bat reel 5 H393 bearings and 5 H396 shields are required.
 - B. For right end assembly, 6 H395 shields and 6 H393 bearings are required for 6 bat 41" dia. reel. For right end of a 5 bat 41" dia. reel, 5 H393 bearings and 5 H397 shields are required.

Shields are assembled to form a complete circle, with the H393 bearings captured between two adjoining shield plates. LEAVE ALL BOLTS LOOSE.





4. Install on reel. Install shield assembly by slipping the bearings over the journals at extremity of H391 and H392 brackets with formed shield edges turned to outside. Place an H39B washer next to bearing, and insert a 1/4 dia. roll pin in journal as shown.

5. Tighten all bolts.

